

**Manufacture, formulation and industrial use of coating and inks using cobalt as drier, pigment (and pre-formulation of paints)**

<b>Systematic title based on use descriptor</b>	SU3 (Industrial use), SU10 PC9a, PC18,ERC2 (appropriate PROCs and ERCs are given in Section 2 below)
---	--

**2. Operational conditions and risk management measures**

Workplace	Involved task	Involved PROCs
Raw material handling	Loading/unloading	8b, 9, 26
Formulation/Pre-formulation	Dispersion, mixing, grinding, milling, sampling, filtering, sieving, blending	1, 2, 3, 4, 5
Filling	Filling	8b, 9
Preparation and industrial application of coatings and inks	Coating, loading of equipment, spreading, printing, rolling, brushing, dipping, pouring, cleaning of equipment	8b, 10, 13
Spraying of coatings and inks	Spraying	7
Cleaning & maintenance	Manual cleaning, repair and maintenance operations, removal of residuals from e.g. filters/overspill or as waste	8a, 26

**2.1 Control of workers exposure**

Product characteristics		
Workplace	Use in preparation and content in preparation	Physical form of the product
Raw material handling	Yes Varying content of cobalt (No restriction)	Various
Formulation/Pre-formulation	Yes, No restriction	Solution
Filling	Yes, No restriction	Solution
Preparation and industrial application of coatings and inks	Yes, No restriction	Solution
Spraying of coatings and inks	Yes. (<1% in preparation)	Solution
Cleaning & maintenance	Not applicable	Powder, Dust
Amounts used		
No restriction.		
Frequency and duration of use/exposure		
No restriction.		
Human factors not influenced by risk management		
The shift breathing volume 10 m <sup>3</sup> / 8 h (full shift).		
Other given operational conditions affecting workers exposure		
Room volume >500 m <sup>3</sup> , process temperature or pressure ambient or no restriction respectively for all workplaces except: cleaning & maintenance - room volume no restriction, process temperature or pressure ambient (system not in operation). Indoor use.		
Technical conditions and measures at process level (source) to prevent release		
Formulation/Pre-formulation closed system (closed pipe system, closed reaction vessels) and spraying of coatings and inks closed system. Other workplace level of containment/segregation not required.		

Technical conditions and measures to control dispersion from source towards the worker				
Workplace	Level of separation	Localised controls (LC)	Efficiency of LC (according to MEASE)	Additional information
Raw material handling	Level of separation if required see frequency and duration of exposure section. Installation of ventilated (positive pressure) control rooms can also reduce exposure.	Local exhaust ventilation is required	90%	-
Formulation/Pre-formulation		Vapour extraction units in the tank	90%	Semi-automatic process
Filling		No measures required	Not applicable	-
Preparation and industrial application of coatings and inks		No measures required	Not applicable	-
Spraying of coatings and inks		General ventilation	ACR = 5/h	-
Cleaning & maintenance		No measures required	Not applicable	Maintenance and repair work only at facilities which are not in operation. Minor cleaning tasks may be conducted under operation
Organisational measures to prevent/limit releases, dispersion and exposure				
Additional information See Section: 7, 8, 11 (SDS).				
Conditions and measures related to personal protection, hygiene and health evaluation				
Workplace	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves and further personal protective equipment (PPE)	
Raw material handling	Mask type: FFP2	APF=10	Since cobalt has sensitising properties, the use of suitable chemical resistant gloves (EN 374) providing protection for the duration of activity (e.g. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), butyl rubber (0.7 mm) is a prerequisite for all process steps in which direct contact to cobalt substances is possible. In cases where direct contact with cobalt cannot be avoided, a protective suit conforming to EN13982 should be worn. As a general requirement for the conducted processes: standard working clothes (long-sleeve overall) and safety shoes.	
Formulation/Pre-formulation	Mask type: FFP2	APF=10		
Filling	No measures required	Not applicable		
Preparation and industrial application of coatings and inks	No measures required	Not applicable		
Spraying of coatings and inks	No measures required	Not applicable		
Cleaning & maintenance	Mask type: FFP2 (low – medium dusty materials)	APF=10		
	Mask type: powered filtering device incorporating a hood or a helmet, TH3 (high dusty materials)	APF=40		
2.2 Control of environmental exposure				
Amounts used				
3 tonnes Co/annum/site				
Frequency and duration of use/exposure				
Continuous use/release. More than 225 days/year to the air and water compartment.				
Environment factors not influenced by risk management				
The dilution capacity of the receiving surface water (calculated as the ratio between the flow rate of the river/lake/estuary/sea to the effluent discharge rate):				
<ul style="list-style-type: none"> <li>- Dilution factor for the freshwater environment (Fresh water-STP ES): 100</li> <li>- Dilution factor for the freshwater environment (Fresh water-direct discharge ES): 200</li> <li>- Dilution factor for the marine environment: 100</li> </ul>				

<b>Other given operational conditions affecting environmental exposure</b>
Not applicable.
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>
<p><u>Water</u>: One or more of the following measures (as set out in the BAT Reference Document on Non-Ferrous Metal Processes), to be taken for emissions to water:</p> <ul style="list-style-type: none"> <li>- Chemical precipitation: used primarily to remove the metal ions</li> <li>- Sedimentation</li> <li>- Filtration: used as final clarification step</li> <li>- Electrolysis: for low metal concentration</li> <li>- Reverse Osmosis (OR): extensively used for the removal of dissolved metals</li> <li>- Ion exchange: final cleaning step in the removal of heavy metal from process wastewater</li> </ul> <p><u>Air</u>: One or more of the following measures (as set out in the BAT Reference Document on Non-Ferrous Metal Processes), to be taken for emissions to air:</p> <ul style="list-style-type: none"> <li>- Electrostatic precipitators using wide electrode spacing: 5 – 15 mg/Nm<sup>3</sup></li> <li>- Wet electrostatic precipitators: &lt; 5 mg/Nm<sup>3</sup></li> <li>- Cyclones, but as primary collector: &lt; 50 mg/Nm<sup>3</sup></li> <li>- Fabric or bag filters: high efficiency in controlling fine particulate (melting): achieve emission values &lt; 5 mg/Nm<sup>3</sup></li> <li>- Membrane filtration techniques can achieve &lt; 1 mg/Nm<sup>3</sup></li> <li>- Ceramic and metal mesh filters. PM10 particles are removed: 0.1 mg/Nm<sup>3</sup></li> <li>- Wet scrubbers: &lt; 4 mg/Nm<sup>3</sup></li> </ul> <p><u>Soil</u>: No measures to reduce emissions to soil</p> <p>The release factors to both the water and air compartments after on-site treatment are:</p> <ul style="list-style-type: none"> <li>- Estimated fraction released to water (g Co/tonne): 100 (SPERC formulation)</li> <li>- Estimated fraction released to air (g Co/tonne): 50 (SPERC formulation)</li> </ul>
<b>Organisational measures to prevent/limit release from site</b>
Please see section 8 SDS for more details.
<b>Conditions and measures related to municipal sewage treatment plant</b>
Two different exposure scenarios (ES) for the freshwater environment were considered. As default exposure scenario, an offsite municipal STP is included and sludge is applied to agricultural soil. As a second exposure scenario, no off-site municipal STP (direct discharge) is included and no sludge is applied to agricultural soil. For the marine environment, the ES considers no off-site municipal STP (direct discharge) treatment and no sludge application to agricultural soil. The assumption by default for the off site municipal sewage treatment plant is 2,000 m <sup>3</sup> /day. The fraction of Co removed by the municipal STP is set at 40 %.
<b>Conditions and measures related to external treatment of waste for disposal</b>
<p><b>Suitable disposal</b>: Wastes from onsite risk management measures and solid or liquid wastes from production, use and cleaning processes should be disposed of separately to hazardous waste incineration plants (Council Directive 2008/98/EC, Directive 2000/76/EC and BAT Reference Document 2006) or hazardous waste landfills as hazardous waste (Directive 1999/31/EC). Releases to the floor, water and soil are to be prevented. If the cobalt content of the waste is elevated enough, internal or external recovery/recycling might be considered. <b>Fraction of daily/annual use</b> expected in waste: 0.001 or 0.1%</p> <p><b>Appropriate waste codes</b>: 01 03 07*; 11 02 07*; 06 05 02*; 15 01 10*; 10 08 04; 10 10 11*; 12 01 03; 12 01 04; 06 03 13*; 06 03 15*; 06 04 05*; 10 10 03; 10 10 05*; 10 10 07*; 16 06 05; 16 08 02* 16 08 03</p>

### 3. Exposure estimation and reference to its source

#### Occupational exposure

The risk characterisation ratio (RCR) is the quotient of the exposure estimate and the respective Derived No Effect Level (DNEL) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on a DNEL for cobalt of 40 µg/m<sup>3</sup>.

Workplace	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)
Raw material handling	analogous data	21 µg/m <sup>3</sup> (0.53)	Since cobalt has sensitising properties, dermal exposure has to be minimised as far as technically feasible. A DNEL for dermal effects has not been derived. Thus, dermal exposure is not assessed in this exposure scenario.	
Formulation/Pre-formulation	analogous data	4 µg/m <sup>3</sup> (0.1)		
Filling	MEASE	10 µg/m <sup>3</sup> (0.25)		
Preparation and industrial application of coatings and inks	MEASE	10 µg/m <sup>3</sup> (0.25)		
Spraying of coatings and inks	published data	12.7 µg/m <sup>3</sup> (0.318)		
Cleaning & maintenance	analogous data	21 µg/m <sup>3</sup> (0.53) (low – medium dusty materials)		
		24 µg/m <sup>3</sup> (0.61) (high dusty materials)		

#### Environmental emissions

The risk characterisation ratio (RCR) is the quotient of the local Predicted Environmental Concentration (PEC) and the respective PNEC (Predicted No Effect Concentration) and has to be below 1 to demonstrate a safe use.

Compartment	Predicted Environmental Concentration	Predicted No Effect Concentration	Risk characterisation ratio
Fresh water – STP	0.10 µg/l	0.51 µg/l	0.22
Fresh water – direct discharge	0.10 µg/l	0.51 µg/l	0.20
Sea water	0.02 µg/l	2.36 µg/l	0.01
Freshwater sediment – STP	4.36 mg/kg	9.5 mg/kg dw	0.46
Freshwater sediment – direct discharge	4.34 mg/kg	9.5 mg/kg dw	0.46
Marine water sediment	0.90 mg/kg	9.5 mg/kg dw	0.9
Terrestrial – sludge application	0.02 mg/kg	10.9 mg/kg dw	0.002
Terrestrial – no sludge application	0.01 mg/kg	10.9 mg/kg dw	0.001
Sewage treatment plant	0.0004 mg/l	0.37 mg/l	0.001

### 4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

#### Occupational and Environmental exposure

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. For human health, this has to be done by showing that they limit the inhalation exposure to a level below the DNEL (given that the processes and activities in question are covered by the PROCs listed above) as given below. If measured data are not available, the DU may make use of an appropriate scaling tool such as MEASE ([www.ebrc.de/mease.html](http://www.ebrc.de/mease.html)) to estimate the associated exposure. For the environment, this has to be done by showing that they limit the PEC below the PNEC for the respective environmental compartment. If measured data are not available, the DU may make use of an appropriate scaling tool such as the DU-Scaling tool (<http://www.arche-consulting.be/Metal-CSA-toolbox/duscaling-tool>) to estimate PEC values.